

Permabond®

Engineering Adhesives

SAFETY DATA SHEET

Permabond ET538A

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name Permabond ET538A

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses Two-component, epoxy-based adhesive.

1.3. Details of the supplier of the safety data sheet

Supplier Permabond Engineering Adhesives Ltd.
Wessex Way
Colden Common
Winchester
Hampshire. SO21 1WP
United Kingdom
Tel: +44 (0)1962 711 661
Fax: +44 (0)1962 711 662
info.europe@permabond.com

1.4. Emergency telephone number

Emergency telephone UK +44 (0)1962 711 661 USA 0800 640 7599 Asia +86 (0)21 5773 4913

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (EC 1272/2008)

Physical hazards Not Classified

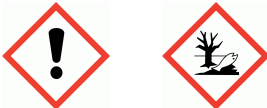
Health hazards Skin Irrit. 2 - H315 Eye Irrit. 2 - H319 Skin Sens. 1 - H317

Environmental hazards Aquatic Chronic 2 - H411

Classification (67/548/EEC or 1999/45/EC) Xi;R36/38. R43. N;R51/53.

2.2. Label elements

Pictogram



Signal word Warning

Hazard statements H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H411 Toxic to aquatic life with long lasting effects.

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Precautionary statements	P273 Avoid release to the environment. P280 Wear protective gloves/ protective clothing/ eye protection/ face protection. P302+P352a IF ON SKIN: Wash with plenty of soap and water P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Supplemental label information	EUH205 Contains epoxy constituents. May produce an allergic reaction.
Contains	EPOXY RESIN (Number average MW <= 700)
Supplementary precautionary statements	P264 Wash contaminated skin thoroughly after handling. P333+P313 If skin irritation or rash occurs: Get medical advice/ attention. P337+P313 If eye irritation persists: Get medical advice/ attention. P362+P364 Take off contaminated clothing and wash it before reuse. P391 Collect spillage. P501 Dispose of contents/container in accordance with existing Community, National and local regulations.

2.3. Other hazards

None under normal conditions.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

EPOXY RESIN (Number average MW <= 700)	60-100%
CAS number: 25068-38-6	EC number: 500-033-5
REACH registration number: 01-2119456619-26-XXXX	
Classification	Classification (67/548/EEC or 1999/45/EC)
Skin Irrit. 2 - H315	R43 Xi;R36/38 N;R51/53
Eye Irrit. 2 - H319	
Skin Sens. 1 - H317	
Aquatic Chronic 2 - H411	
FORMALDEHYDE, OLIGOMERIC REACTION PRODUCT WITH 1-CHLORO, 2,3-EPOXYPROPANE AND PHENOL	1-5%
CAS number: 9003-36-5	EC number: 500-006-8
Classification	
Skin Irrit. 2 - H315	
Skin Sens. 1 - H317	
Aquatic Chronic 2 - H411	

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4-NONYLPHENOL, Branched		<1%
CAS number: 84852-15-3	EC number: 284-325-5	
M factor (Acute) = 1	M factor (Chronic) = 1	

Classification Acute Tox. 4 - H302 Skin Corr. 1B - H314 Eye Dam. 1 - H318 Repr. 2 - H361fd Aquatic Acute 1 - H400 Aquatic Chronic 1 - H410	Classification (67/548/EEC or 1999/45/EC) Repr. Cat. 3;R62,R63 C;R34 Xn;R22 N;R50/53
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TRIMETHYLOLPROPANE TRIGLYCIDYL ETHER		<1%
CAS number: 30499-70-8	EC number: 222-384-0	

Classification Skin Irrit. 2 - H315 Eye Irrit. 2 - H319 Skin Sens. 1 - H317 Aquatic Chronic 3 - H412	Classification (67/548/EEC or 1999/45/EC) Xi;R36/38. R43,R52/53.
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The Full Text for all R-Phrases and Hazard Statements are Displayed in Section 16.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation	Move the exposed person to fresh air. Get medical attention if any discomfort continues.
Ingestion	Rinse mouth thoroughly with water. Give plenty of water to drink. Do not induce vomiting. Get medical attention if any discomfort continues.
Skin contact	Remove contaminated clothing immediately and wash skin with soap and water. If symptoms develop, obtain medical attention
Eye contact	Rinse immediately with plenty of water for 15 minutes holding the eyelids open. Remove any contact lenses and open eyelids wide apart. Get medical attention if any discomfort continues.

4.2. Most important symptoms and effects, both acute and delayed

Skin contact	Skin irritation. Mild dermatitis, allergic skin rash.
Eye contact	Irritating and may cause redness and pain.

4.3. Indication of any immediate medical attention and special treatment needed

Notes for the doctor	No specific recommendations. Treat symptomatically.
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SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media	Extinguish with foam, carbon dioxide, dry powder or water fog.
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.

5.2. Special hazards arising from the substance or mixture

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Hazardous combustion products Burning produces irritating, toxic and obnoxious fumes. Nitrous gases (NOx). Carbon monoxide, carbon dioxide, and unknown hydrocarbons.

5.3. Advice for firefighters

Special protective equipment for firefighters Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions Wear protective clothing as described in Section 8 of this safety data sheet.

6.2. Environmental precautions

Environmental precautions Do not discharge into drains or watercourses or onto the ground.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up Absorb spillage with sand or other inert absorbent. Transfer to suitable, labelled containers for disposal. Wash area with soap and water.

6.4. Reference to other sections

Reference to other sections For personal protection, see Section 8. For waste disposal, see section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Usage precautions Avoid contact with skin and eyes. Do not eat, drink or smoke when using this product.

7.2. Conditions for safe storage, including any incompatibilities

Storage precautions Store in closed original container at temperatures between 5°C and 25°C.

7.3. Specific end use(s)

Specific end use(s) Adhesive. Sealant.

SECTION 8: Exposure Controls/personal protection

8.1. Control parameters

8.2. Exposure controls

Protective equipment



Appropriate engineering controls

Provide adequate ventilation.

Eye/face protection

The following protection should be worn: Chemical splash goggles or face shield. Personal eye protection should conform to EN 166

Hand protection

Nitrile rubber or Viton™ gloves are recommended. Cotton or other absorbent gloves should not be worn. Gloves should conform to EN 374. The most suitable glove should be chosen in consultation with the glove supplier/manufacturer, who can provide information about the breakthrough time of the glove material.

Other skin and body protection

Employee must wear appropriate protective clothing and equipment to prevent any possibility of skin contact with this substance.

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Hygiene measures	Wash hands at the end of each work shift and before eating, smoking and using the toilet. Promptly remove any clothing that becomes contaminated. Use appropriate skin cream to prevent drying of skin. When using do not eat, drink or smoke. Use of good industrial hygiene practices is required.
Respiratory protection	No specific recommendations. Respiratory protection may be required if excessive airborne contamination occurs.

SECTION 9: Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Appearance	Paste.
Colour	White.
Odour	Mild.
Odour threshold	Not available.
pH	Not available.
Melting point	Not determined.
Initial boiling point and range	Not applicable.
Flash point	>100°C
Evaporation rate	Not available.
Vapour pressure	Not determined.
Vapour density	Not available.
Relative density	1.1
Solubility(ies)	Insoluble in water. Soluble in the following materials: Organic solvents.
Auto-ignition temperature	Not determined.
Decomposition Temperature	Not available.
Viscosity	≈225000 mPa s @ 23°C Thixotropic
Explosive properties	Not determined.
Oxidising properties	Not determined.
9.2. Other information	
Other information	Not relevant.

SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity Under normal conditions of storage and use, no hazardous reactions will occur.

10.2. Chemical stability

Stability Stable at normal ambient temperatures.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions Reactions with the following materials may generate heat: Amines.

10.4. Conditions to avoid

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Conditions to avoid Avoid excessive heat for prolonged periods of time.

10.5. Incompatible materials

Materials to avoid Strong oxidising agents. Strong acids. Strong alkalis.

10.6. Hazardous decomposition products

Hazardous decomposition products Thermal decomposition could produce carbon monoxide, carbon dioxide, and unidentified organic compounds.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Toxicological effects The toxicological properties of this product have not been fully evaluated. Avoid direct contact with skin or eyes. Do not ingest or inhale.

Skin sensitisation

Skin sensitisation May cause sensitisation by skin contact.

Aspiration hazard

Aspiration hazard None under normal conditions.

Inhalation

Unlikely to be hazardous by inhalation because of the low vapour pressure of the product at ambient temperature. In high concentrations, vapours may irritate throat and respiratory system and cause coughing.

Ingestion

No harmful effects expected from quantities likely to be ingested by accident.

Skin contact

Irritating to skin.

Eye contact

Irritating and may cause redness and pain.

Toxicological information on ingredients.

EPOXY RESIN (Number average MW <= 700)

Acute toxicity - oral

Acute toxicity oral (LD₅₀ mg/kg) 11,400.0

Species Rat

ATE oral (mg/kg) 11,400.0

Acute toxicity - dermal

Acute toxicity dermal (LD₅₀ mg/kg) 2,000.1

Species Rabbit

ATE dermal (mg/kg) 2,000.1

FORMALDEHYDE, OLIGOMERIC REACTION PRODUCT WITH 1-CHLORO, 2,3-EPOXYPROPANE AND PHENOL

Acute toxicity - oral

Acute toxicity oral (LD₅₀ mg/kg) 10,000.0

Species Rat

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ATE oral (mg/kg) 10,000.0

Acute toxicity - dermal

Acute toxicity dermal (LD₅₀ mg/kg) 2,000.1

Species Rat

ATE dermal (mg/kg) 2,000.1

4-NONYLPHENOL, Branched

Acute toxicity - oral

Acute toxicity oral (LD₅₀ mg/kg) 1,900.0

Species Rat

ATE oral (mg/kg) 500.0

Reproductive toxicity

Reproductive toxicity - fertility - NOAEL 15 mg/kg/day, Oral, Rat P, F1, F2, F3

Reproductive toxicity - development Developmental toxicity: - NOAEL: >= 300 mg/kg/day, Oral, Rat

TRIMETHYLOLPROPANE TRIGLYCIDYL ETHER

Acute toxicity - oral

Acute toxicity oral (LD₅₀ mg/kg) 2,000.5

Species Rat

ATE oral (mg/kg) 2,000.5

Acute toxicity - dermal

Acute toxicity dermal (LD₅₀ mg/kg) 2,000.5

Species Rabbit

ATE dermal (mg/kg) 2,000.5

SECTION 12: Ecological Information

Ecotoxicity Toxic to aquatic life with long lasting effects.

12.1. Toxicity

Toxicity No data available.

Ecological information on ingredients.

EPOXY RESIN (Number average MW <= 700)

Acute toxicity - fish LC₅₀, 24 hours: 4.4 mg/l, Onchorhynchus mykiss (Rainbow trout)

Acute toxicity - aquatic invertebrates LC₅₀, 24 hours: 4.9 mg/l, Daphnia magna

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Acute toxicity - aquatic plants	EC ₅₀ , 48 hours: 9.1 mg/l, Selenastrum capricornutum
Acute toxicity - microorganisms	IC ₅₀ , 3 hours: > 100 mg/l, Activated sludge
Chronic toxicity - aquatic invertebrates	NOEC, 21 days: 0.3 mg/l, Daphnia magna

FORMALDEHYDE, OLIGOMERIC REACTION PRODUCT WITH 1-CHLORO, 2,3-EPOXYPROPANE AND PHENOL

Acute toxicity - fish	LC ₅₀ , 96 hours: 2.54 mg/l, Leuciscus idus (Golden orfe)
Acute toxicity - aquatic invertebrates	EC ₅₀ , 48 hours: 2.55 mg/l, Daphnia magna
Acute toxicity - aquatic plants	EC ₅₀ , 72 hours: 1.8 mg/l, Algae

4-NONYLPHENOL, Branched

Acute aquatic toxicity

LE(C)₅₀ 0.1 < L(E)C₅₀ ≤ 1

M factor (Acute) 1

Acute toxicity - fish	LC ₅₀ , 96 hours: 209 µg/L, Lepomis macrochirus (Bluegill)
Acute toxicity - aquatic invertebrates	EC ₅₀ , 48 hours: 84.4 µg/L, Daphnia magna
Acute toxicity - aquatic plants	EC ₅₀ , 24 hours: 0.53 mg/l, Pseudokirchneriella subcapitata
Acute toxicity - microorganisms	EC ₅₀ , 3 hours: 950 mg/l, Activated sludge

Chronic aquatic toxicity

M factor (Chronic) 1

Chronic toxicity - fish early life stage	NOEC, 91 days: 0.006 mg/l, Onchorhynchus mykiss (Rainbow trout)
Chronic toxicity - aquatic invertebrates	NOEC, 21 days: 0.024 mg/l, Daphnia magna

TRIMETHYLOLPROPANE TRIGLYCIDYL ETHER

Acute toxicity - fish	LC ₅₀ , 96 hours: 10 - 100 mg/l, Fish
Acute toxicity - aquatic invertebrates	EC ₅₀ , 48 hours: 10 - 100 mg/l, Freshwater invertebrates
Acute toxicity - aquatic plants	EC ₅₀ , 96 hours: > 100 mg/l, Algae

12.2. Persistence and degradability

Persistence and degradability The product is not readily biodegradable.

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Ecological information on ingredients.

EPOXY RESIN (Number average MW <= 700)

Biodegradation Water - 6 - 12%: 28 days

4-NONYLPHENOL, Branched

Biodegradation Water - 48.2%: 35 days

12.3. Bioaccumulative potential

Ecological information on ingredients.

EPOXY RESIN (Number average MW <= 700)

Bioaccumulative potential BCF: 100 - 3000,

Partition coefficient log Pow: 3.242

12.4. Mobility in soil

Mobility No data available. The product has poor water-solubility.

Ecological information on ingredients.

EPOXY RESIN (Number average MW <= 700)

Adsorption/desorption coefficient Water - log Koc: 2.65 @ 20°C

12.5. Results of PBT and vPvB assessment

Results of PBT and vPvB assessment This substance is not classified as PBT or vPvB according to current EU criteria.

12.6. Other adverse effects

Other adverse effects None known.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

General information Waste disposal should be in accordance with existing Community, National and local regulations Empty containers may contain product residue; follow SDS and label warnings even after they have been emptied.

Disposal methods Do not empty into drains, dispose of this material and its container at hazardous or special waste collection point.

Waste class 08 04 09* waste adhesives and sealants containing organic solvents or other dangerous substances.

SECTION 14: Transport information

Road transport notes Applies only to inner containers >5 litres. See SP 375

Sea transport notes Applies only to inner containers >5 litres. See 2.10.2.7 of the IMDG code.

Air transport notes Applies only to inner containers >5 litres. See SP A197 (375)

14.1. UN number

3082

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14.2. UN proper shipping name

ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (contains Epoxy resin)

14.3. Transport hazard class(es)

9

Transport labels



14.4. Packing group

III

14.5. Environmental hazards

Environmentally hazardous substance/marine pollutant



14.6. Special precautions for user

EmS F-A, S-F

Tunnel restriction code (E)

14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code

Transport in bulk according to Not applicable.

Annex II of MARPOL 73/78
and the IBC Code

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations	The Chemicals (Hazard Information and Packaging for Supply) Regulations 2009 (SI 2009 No. 716).
EU legislation	Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures (as amended). COMMISSION REGULATION (EU) 2015/830 of 28 May 2015 amending Regulation (EC) No 1907/2006 of the European Parliament and of the Council on the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH)
Guidance	Workplace Exposure Limits EH40. CHIP for everyone HSG228. Safety Data Sheets for Substances and Preparations. Approved Classification and Labelling Guide (Sixth edition) L131.

15.2. Chemical safety assessment

No chemical safety assessment has been carried out.

SECTION 16: Other information

Revision date 19/05/2015

Revision 3

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Supersedes date	13/12/2012
Risk phrases in full	R22 Harmful if swallowed. R34 Causes burns. R36/38 Irritating to eyes and skin. R43 May cause sensitisation by skin contact. R50/53 Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. R51/53 Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. R62 Possible risk of impaired fertility. R63 Possible risk of harm to the unborn child.
Hazard statements in full	H302 Harmful if swallowed. H314 Causes severe skin burns and eye damage. H315 Causes skin irritation. H317 May cause an allergic skin reaction. H318 Causes serious eye damage. H319 Causes serious eye irritation. H361fd Suspected of damaging fertility. Suspected of damaging the unborn child. H400 Very toxic to aquatic life. H410 Very toxic to aquatic life with long lasting effects. H411 Toxic to aquatic life with long lasting effects. H412 Harmful to aquatic life with long lasting effects.

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty, guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.

Permabond®

Engineering Adhesives

SAFETY DATA SHEET

Permabond ET538B

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name Permabond ET538B

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses Two-component, epoxy-based adhesive.

1.3. Details of the supplier of the safety data sheet

Supplier Permabond Engineering Adhesives Ltd.
Wessex Way
Colden Common
Winchester
Hampshire. SO21 1WP
United Kingdom
Tel: +44 (0)1962 711 661
Fax: +44 (0)1962 711 662
info.europe@permabond.com

1.4. Emergency telephone number

Emergency telephone UK +44 (0)1962 711 661 USA 0800 640 7599 Asia +86 (0)21 5773 4913

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (EC 1272/2008)

Physical hazards Not Classified

Health hazards Skin Corr. 1B - H314 Eye Dam. 1 - H318 Skin Sens. 1 - H317

Environmental hazards Aquatic Chronic 3 - H412

Classification (67/548/EEC or 1999/45/EC) Xi;R36/38. R43. R52/53.

2.2. Label elements

Pictogram



Signal word Danger

Hazard statements H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H412 Harmful to aquatic life with long lasting effects.

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Precautionary statements	<p>P280 Wear protective gloves/ protective clothing/ eye protection/ face protection. P301+P330+P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. P302+P352a IF ON SKIN: Wash with plenty of soap and water P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P308+P313 IF exposed or concerned: Get medical advice/ attention.</p>
Contains	<p>POLYAMINOAMIDE, 2,4,6-TRIS(DIMETHYLAMINOMETHYL)PHENOL, 3-AMINOPROPYLTRIETHOXYSILANE</p>
Supplementary precautionary statements	<p>P260 Do not breathe vapour/ spray. P264 Wash contaminated skin thoroughly after handling. P273 Avoid release to the environment. P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing. P333+P313 If skin irritation or rash occurs: Get medical advice/ attention. P362+P364 Take off contaminated clothing and wash it before reuse. P405 Store locked up. P501 Dispose of contents/container in accordance with existing Community, National and local regulations.</p>

2.3. Other hazards

None under normal conditions.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

POLYAMINOAMIDE	30-60%
CAS number: 68082-29-1	EC number: 500-191-5
Classification Skin Irrit. 2 - H315 Eye Irrit. 2 - H319 Skin Sens. 1 - H317	Classification (67/548/EEC or 1999/45/EC) Xi;R36/38. R43.
AMINES, POLYETHYLENEPOLY-, TETRAETHYLENEPENTAMINE FRACTION	1-5%
CAS number: 90640-66-7	EC number: 292-587-7
Classification Acute Tox. 4 - H302 Acute Tox. 4 - H312 Skin Corr. 1B - H314 Skin Sens. 1 - H317 Aquatic Chronic 2 - H411	
2,4,6-TRIS(DIMETHYLAMINOMETHYL)PHENOL	1-5%
CAS number: 90-72-2	EC number: 202-013-9
Classification Skin Corr. 1A - H314 Skin Sens. 1 - H317 Aquatic Chronic 3 - H412	Classification (67/548/EEC or 1999/45/EC) Xn;R22 Xi;R36/38

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3-AMINOPROPYLTRIETHOXYSILANE		1-5%
CAS number: 919-30-2	EC number: 213-048-4	
Classification	Classification (67/548/EEC or 1999/45/EC)	
Acute Tox. 4 - H302	C;R34 Xn;R22	
Skin Corr. 1B - H314		
Eye Dam. 1 - H318		
Skin Sens. 1 - H317		

The Full Text for all R-Phrases and Hazard Statements are Displayed in Section 16.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation	Move the exposed person to fresh air. Get medical attention if any discomfort continues.
Ingestion	Never give anything by mouth to an unconscious person. Rinse mouth thoroughly with water. Give plenty of water to drink. DO NOT induce vomiting. Get medical attention immediately.
Skin contact	Remove contaminated clothing immediately and wash skin with soap and water. If symptoms develop, obtain medical attention
Eye contact	Rinse immediately with plenty of water for 15 minutes holding the eyelids open. Remove any contact lenses and open eyelids wide apart. Get medical attention. Show this Safety Data Sheet to the medical personnel.

4.2. Most important symptoms and effects, both acute and delayed

Inhalation	Irritation of nose, throat and airway.
Ingestion	May cause chemical burns in mouth and throat.
Skin contact	Chemical burns. Mild dermatitis, allergic skin rash.
Eye contact	May cause serious eye damage.

4.3. Indication of any immediate medical attention and special treatment needed

Notes for the doctor	No specific recommendations. Treat symptomatically.
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SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media	Extinguish with foam, carbon dioxide, dry powder or water fog.
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.

5.2. Special hazards arising from the substance or mixture

Specific hazards	No unusual fire or explosion hazards noted.
Hazardous combustion products	Burning produces irritating, toxic and obnoxious fumes. Nitrous gases (NOx). Carbon monoxide, carbon dioxide, and unknown hydrocarbons.

5.3. Advice for firefighters

Special protective equipment for firefighters	Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.
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SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

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Personal precautions Wear protective clothing as described in Section 8 of this safety data sheet.

6.2. Environmental precautions

Environmental precautions Do not discharge into drains or watercourses or onto the ground.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up Absorb spillage with sand or other inert absorbent. Transfer to suitable, labelled containers for disposal. Wash area with soap and water.

6.4. Reference to other sections

Reference to other sections For personal protection, see Section 8. For waste disposal, see section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Usage precautions Avoid contact with skin and eyes. Do not eat, drink or smoke when using this product.

7.2. Conditions for safe storage, including any incompatibilities

Storage precautions Store in closed original container at temperatures between 5°C and 25°C.

Storage class Corrosive storage.

7.3. Specific end use(s)

Specific end use(s) Adhesive. Sealant.

SECTION 8: Exposure Controls/personal protection

8.1. Control parameters

8.2. Exposure controls

Protective equipment



Appropriate engineering controls

Provide adequate general and local exhaust ventilation.

Eye/face protection

The following protection should be worn: Chemical splash goggles or face shield. Personal eye protection should conform to EN 166

Hand protection

Nitrile rubber or Viton™ gloves are recommended. Cotton or other absorbent gloves should not be worn. Gloves should conform to EN 374. The most suitable glove should be chosen in consultation with the glove supplier/manufacturer, who can provide information about the breakthrough time of the glove material.

Other skin and body protection

Employee must wear appropriate protective clothing and equipment to prevent any possibility of skin contact with this substance.

Hygiene measures

Wash hands at the end of each work shift and before eating, smoking and using the toilet. Promptly remove any clothing that becomes contaminated. Use appropriate skin cream to prevent drying of skin. When using do not eat, drink or smoke. Use of good industrial hygiene practices is required.

Respiratory protection

No specific recommendations. Respiratory protection may be required if excessive airborne contamination occurs.

SECTION 9: Physical and Chemical Properties

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9.1. Information on basic physical and chemical properties

Appearance	Coloured paste.
Colour	Dark. Grey.
Odour	Amine.
Odour threshold	Not determined.
pH	Not determined.
Melting point	Not determined.
Initial boiling point and range	Not determined.
Flash point	>100°C
Evaporation rate	Not available.
Vapour pressure	Not determined.
Vapour density	Not determined.
Relative density	1.4
Solubility(ies)	Slightly soluble in water. Soluble in the following materials: Organic solvents.
Auto-ignition temperature	Not determined.
Decomposition Temperature	Not determined.
Viscosity	≈60000 mPa s @ 23°C Thixotropic
Explosive properties	Not determined.
Oxidising properties	Not applicable.

9.2. Other information

Other information Not relevant.

SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity Under normal conditions of storage and use, no hazardous reactions will occur.

10.2. Chemical stability

Stability Stable at normal ambient temperatures.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions Reactions with the following materials may generate heat: Epoxy resin

10.4. Conditions to avoid

Conditions to avoid Avoid excessive heat for prolonged periods of time.

10.5. Incompatible materials

Materials to avoid Avoid contact with the following materials: Acids. Oxidising agents.

10.6. Hazardous decomposition products

Hazardous decomposition products Thermal decomposition could produce carbon monoxide, carbon dioxide, and unidentified organic compounds.

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SECTION 11: Toxicological information

11.1. Information on toxicological effects

Toxicological effects	The toxicological properties of this product have not been fully evaluated. Avoid direct contact with skin or eyes. Do not ingest or inhale.
<u>Skin sensitisation</u>	
Skin sensitisation	May cause sensitisation by skin contact.
<u>Aspiration hazard</u>	
Aspiration hazard	None under normal conditions.
Inhalation	Unlikely to be hazardous by inhalation because of the low vapour pressure of the product at ambient temperature. In high concentrations, vapours may irritate throat and respiratory system and cause coughing.
Ingestion	Causes burns. May cause chemical burns in mouth and throat. May cause stomach pain or vomiting.
Skin contact	This product is strongly irritating. Prolonged contact may cause burns.
Eye contact	Causes serious eye damage.

Toxicological information on ingredients.

POLYAMINOAMIDE

Acute toxicity - oral

Acute toxicity oral (LD₅₀ 2,000.1 mg/kg)

Species Rat

ATE oral (mg/kg) 2,000.1

Acute toxicity - dermal

Acute toxicity dermal (LD₅₀ 2,000.1 mg/kg)

Species Rat

ATE dermal (mg/kg) 2,000.1

AMINES, POLYETHYLENEPOLY-, TETRAETHYLENEPENTAMINE FRACTION

Acute toxicity - oral

Acute toxicity oral (LD₅₀ 2,140.0 mg/kg)

Species Rat

ATE oral (mg/kg) 500.0

Acute toxicity - dermal

Acute toxicity dermal (LD₅₀ 1,260.0 mg/kg)

Species Rabbit

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ATE dermal (mg/kg) 1,260.0

2,4,6-TRIS(DIMETHYLAMINOMETHYL)PHENOL

Acute toxicity - oral

Acute toxicity oral (LD₅₀ mg/kg) 1,200.0

Species Rat

Acute toxicity - dermal

Acute toxicity dermal (LD₅₀ mg/kg) 1,280.0

Species Rat

3-AMINOPROPYLTRIETHOXYSILANE

Acute toxicity - oral

Acute toxicity oral (LD₅₀ mg/kg) 1,780.0

Species Rat

ATE oral (mg/kg) 1,780.0

Acute toxicity - inhalation

Acute toxicity inhalation (LC₅₀ dust/mist mg/l) 7.35

Species Rat

ATE inhalation (dusts/mists mg/l) 7.35

SECTION 12: Ecological Information

Ecotoxicity Harmful to aquatic life with long lasting effects. Do not empty into drains.

12.1. Toxicity

Toxicity There are no data on the ecotoxicity of this product.

Ecological information on ingredients.

POLYAMINOAMIDE

Acute toxicity - fish LC₅₀, 96 hours: 7.07 mg/l, Danio rerio (Zebrafish)

Acute toxicity - aquatic invertebrates EC₅₀, 24 hours: 9.72 mg/l, Daphnia magna

Acute toxicity - aquatic plants EC₅₀, 72 hours: 4.34 mg/l, Pseudokirchneriella subcapitata

Acute toxicity - microorganisms EC₅₀, 3 hours: 384 mg/l, Activated sludge

AMINES, POLYETHYLENEPOLY-, TETRAETHYLENEPENTAMINE FRACTION

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Acute toxicity - fish	LC ₅₀ , 96 hours: 420 mg/l, Poecilia reticulata (Guppy)
Acute toxicity - aquatic invertebrates	EC ₅₀ , 48 hours: 24.1 mg/l, Daphnia magna
Acute toxicity - aquatic plants	EC ₅₀ , 72 hours: 6.8 mg/l, Pseudokirchneriella subcapitata

2,4,6-TRIS(DIMETHYLAMINOMETHYL)PHENOL

Acute toxicity - fish	LC ₅₀ , 96 hours: > 180 - < 240 mg/l, Onchorhynchus mykiss (Rainbow trout)
Acute toxicity - aquatic invertebrates	LC ₅₀ , 96 hours: 718 mg/l, Palaemonetes vulgaris
Acute toxicity - aquatic plants	EC ₅₀ , 72 hours: 84 mg/l, Desmodesmus subspicatus
Acute toxicity - microorganisms	NOEC, 28 days: 2 mg/l, Activated sludge

3-AMINOPROPYLTRIETHOXSILANE

Acute toxicity - fish	NOEC, 96 hours: >= 934 mg/l, Brachydanio rerio (Zebra Fish)
Acute toxicity - aquatic invertebrates	NOEC, 48 hours: 94 mg/l, Daphnia magna
Acute toxicity - aquatic plants	NOEC, 72 hours: 1.3 mg/l, Scenedesmus subspicatus
Acute toxicity - microorganisms	EC ₅₀ , 5.75 hours: 43 mg/l, Pseudomonas putida

12.2. Persistence and degradability

Persistence and degradability There are no data on the degradability of this product.

Ecological information on ingredients.

2,4,6-TRIS(DIMETHYLAMINOMETHYL)PHENOL

Biodegradation	Water - 4%: 28 days
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3-AMINOPROPYLTRIETHOXSILANE

Biodegradation	Water - Degradation 67%: 28 days
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12.3. Bioaccumulative potential

Bioaccumulative potential No data available on bioaccumulation.

Ecological information on ingredients.

3-AMINOPROPYLTRIETHOXSILANE

Bioaccumulative potential	BCF: 3.4, Cyprinus carpio (Common carp)
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12.4. Mobility in soil

Mobility No data available.

12.5. Results of PBT and vPvB assessment

Permabond ET538B

Results of PBT and vPvB assessment This substance is not classified as PBT or vPvB according to current EU criteria.

12.6. Other adverse effects

Other adverse effects None known.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

General information Waste disposal should be in accordance with existing Community, National and local regulations Empty containers may contain product residue; follow SDS and label warnings even after they have been emptied.

Disposal methods Do not empty into drains, dispose of this material and its container at hazardous or special waste collection point.

Waste class 08 04 09* waste adhesives and sealants containing organic solvents or other dangerous substances.

SECTION 14: Transport information

General The product is not classified as dangerous for carriage.

14.1. UN number

2735

14.2. UN proper shipping name

POLYAMINES, LIQUID, CORROSIVE, N.O.S. (contains 2,4,6-Tris(dimethylaminomethyl)phenol)

14.3. Transport hazard class(es)

8

Transport labels



14.4. Packing group

III

14.5. Environmental hazards

Environmentally hazardous substance/marine pollutant

No.

14.6. Special precautions for user

EmS F-A, S-B

Tunnel restriction code (E)

14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code

Transport in bulk according to Not applicable.

Annex II of MARPOL 73/78 and the IBC Code

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Permabond ET538B

National regulations	The Chemicals (Hazard Information and Packaging for Supply) Regulations 2009 (SI 2009 No. 716). Control of Substances Hazardous to Health Regulations 2002 (as amended).
EU legislation	Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures (as amended). COMMISSION REGULATION (EU) 2015/830 of 28 May 2015 amending Regulation (EC) No 1907/2006 of the European Parliament and of the Council on the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH)
Guidance	Workplace Exposure Limits EH40. Introduction to Local Exhaust Ventilation HS(G)37. CHIP for everyone HSG228. Approved Classification and Labelling Guide (Sixth edition) L131.

15.2. Chemical safety assessment

No chemical safety assessment has been carried out.

SECTION 16: Other information

Revision date	21/09/2015
Revision	3
Supersedes date	22/05/2015
Risk phrases in full	R21 Harmful in contact with skin. R21/22 Harmful in contact with skin and if swallowed. R22 Harmful if swallowed. R34 Causes burns. R36/38 Irritating to eyes and skin. R43 May cause sensitisation by skin contact. R51/53 Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. R52/53 Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
Hazard statements in full	H302 Harmful if swallowed. H312 Harmful in contact with skin. H314 Causes severe skin burns and eye damage. H315 Causes skin irritation. H317 May cause an allergic skin reaction. H318 Causes serious eye damage. H319 Causes serious eye irritation. H411 Toxic to aquatic life with long lasting effects. H412 Harmful to aquatic life with long lasting effects.

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty, guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.